

## SACHMANN GMERBINDUNGSTECHNI





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## Slide table-surface lamination-ironing press

- with two overlapping feed tables.
- The pressing time can be adapted to the removal and production times, which means laminating that's gentle to materials (little shrinkage, and maintenance of the grain structure). With integrated activation plate to fix Thermal -coated small parts (toe caps, strengthening components) before lamination.
- Removable clamping frame covered with silicone separating film. This allows parts that are stuck together in the press to be removed quickly.
- Electropneumatic controls for time and pressure and electronic temperature regulation with digital display ensure a constant laminating result. A hydraulic height adjustment and mobile frame is available as an option.

## Technical data:

Dimensions:

Space needed approx. 3700 (2200 without storage)/

2180/1250 mm

Weight approx. 850 kg

**Pneumatics:** 

Operating pressure max. 6 bar Pressing force 28 KN

Air consumption approx. 120l per double stroke (6bar)

**Electrical information:** 

Connected load 400V / 50 Hz, 3-ph, 21 A (min. 5x4í2)

Power consumption calc. 10.1 KW
Temperature area 20-200 °C
Pressing time 0-10 h
Cooling time 3-60 sec.

Deliverable in various dimensions

